



SELECT Products Limited

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*****READ FIRST*** ***READ FIRST*** ***READ FIRST*****

TIPIT®* Installation Instructions

Sec. A for Full Surface Hinge with TIPIT* Hospital Tip Add-On

Sec. B for TIPIT* with Concealed Hinge

*This product has been patented by SELECT.

Sec. A

Install hinge to frame and door per supplied installation instructions, WITHOUT DOOR OR FRAME COVERS.

NOTE: It is of extreme importance that the hinge is mounted FLUSH with the top of door. The HINGE GEAR CAP and the DOOR and FRAME COVERS must be in EXACT ALIGNMENT with the top of the leaves of the hinge. ALL TOP SURFACES MUST ALIGN. Adjust as necessary.

NOTE: When ready to apply FRAME LEAF COVER. Start at top of hinge slightly above top of door and hinge surface and tap downward until flush with top of door and hinge before fully applying cover.

Clearance Holes have been provided in the hinge door leaf and door cover $\frac{3}{4}$ " from each end for the supplied #10 TORX SST security screws. Mark and drill a pilot hole ($\frac{5}{32}$ ") in the door face prior to securing the cover with these screws. NOTE: that over tightening will crush the DOOR COVER.

When hinge is fully installed with all top surfaces aligned, place TIPIT* angled block against frame centered above and resting on top of hinge. NOTE: There should be no gaps between top hinge surfaces and TIPIT*. Mark hole locations and drill pilot ($\frac{5}{32}$ " drill) holes in frame face. Secure TIPIT* to frame.

Installer Please Notice - The above instructions are for a SELECT PRODUCTS supplied hinge and TIPIT* combination. If only the TIPIT* is purchased for an existing application, you will need to drill $\frac{1}{4}$ " clearance holes through the hinge door cover and hinge door leaf for the 2 supplied cover security screws. These holes should be located $\frac{3}{4}$ " from the top and bottom of the hinge and centered in the cover face.

Sec. B

With door in closed position, center TIPIT* on top of hinge gear cap and against face of frame header leaving no gap between TIPIT* and top of hinge. Mark hole location and drill a $\frac{5}{32}$ " pilot hole. Secure TIPIT* with supplied security screw.

Disclaimer:

This product is designed only as a "deterrent" to hanging objects from the top hinge surface. SELECT PRODUCTS LIMITED assumes no liability due to improper installation or injury resulting from tampering with the applied products. Sharp edges may be present at the bottom portion of the applied hinge. It is recommended that these sharp edges (if present) be filed to rounded edges or that a heavy bead of construction adhesive, epoxy putty or the like be used to fill around said edges.

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INSTALLATION OF SUPPLEMENTAL SECURITY EPOXY FOR THE SL57 HINGE

Supplemental security epoxy shall be provided at the SL57 geared continuous hinge when security and patient safety is required. Security epoxy shall be used to fill gaps within leaf and frame covers at the top and bottom of the hinge prior to installation of the TIPIT. Gaps must be filled to a depth of at least $\frac{3}{4}$ ". The surfaces shall be tooled to be flush per the following pictures.



Recommended Products:

- JB Weld WaterWeld
- Starbond Industrial Strength White Epoxy Putty
- Oatey Fix-it Stick

Application:

1. Remove required amount of putty from stick.
2. Wear gloves and mix putty together until it is a uniform color.
3. Press into hinge components and finish using putty knife or similar tool