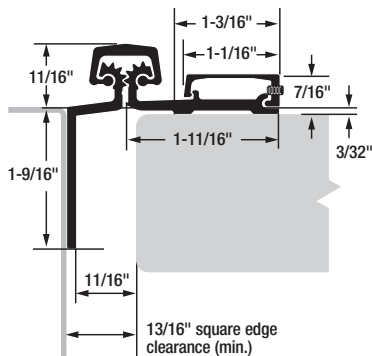
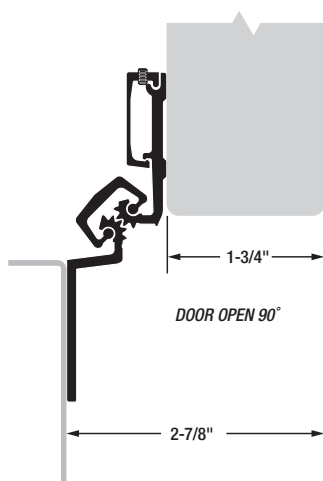


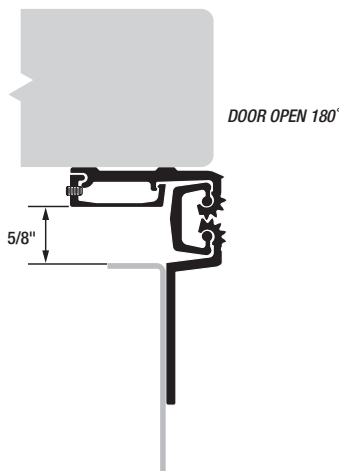
SAFETY HINGE APPLICATION



DOOR CLOSED

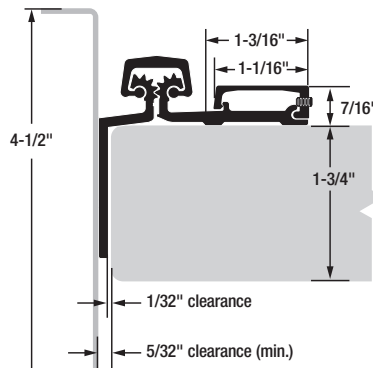


DOOR OPEN 90°

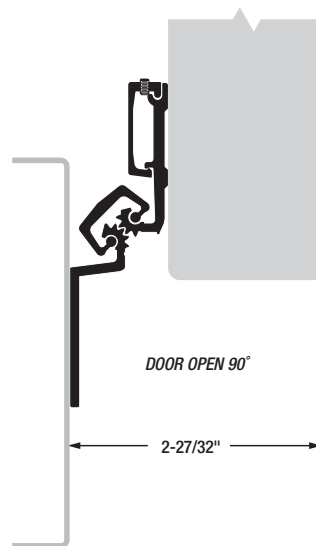


DOOR OPEN 180°

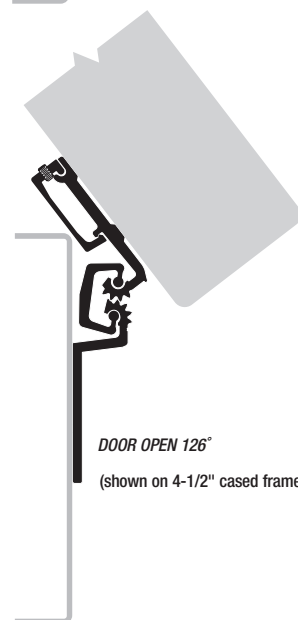
CENTER-HUNG APPLICATION



DOOR CLOSED



DOOR OPEN 90°



DOOR OPEN 126°

(shown on 4-1/2" cased frame)

MATERIAL: Extruded 6063 T6 aluminum alloy with self-lubricating polyester thrust bearings.

LENGTHS: 83" and 95" lengths standard for nominal door heights. Custom lengths are available.

LOAD/FREQUENCY RATINGS:

For 1-3/8" – 1-3/4" doors standard; long barrel nuts available for 2" – 2-1/4" doors. 48" max. door width in 16 gauge hollow metal (min.) or 1/8" aluminum (min.).

Heavy Duty 600 – For high-frequency doors up to 600 lb. Rivnuts are recommended in the frame when the door exceeds 450 lb.

FINISHES: All SL77 hinges are stocked in Clear and Dark Bronze anodized aluminum. Custom anodized or painted finishes are available. Product painted or anodized in the field voids the SELECT hinge warranty.

CLOSERS: Conventional overhead surface, concealed sliding arm overhead or floor closers may be used with SELECT hinges. Pivot-type floor closers (with a fixed, conflicting center pivot) must be replaced.

ORDER: Specify length, finish and heavy duty 600 (HD600). Also, specify door and frame screw applications. 12-24 x 3/4" self-drilling, thread-forming 410SS Phillips undercut flathead screws, 1/4-20 through-bolts and 1/4-20 shoulder screws (for doors up to 1-3/4" thick) are provided as a standard pack unless otherwise specified. Wood and thread-forming screws also available. Security screws optional at extra cost.

AVAILABLE ELECTRIC PREP: EPT.



SL77 HINGE SCREW COUNT

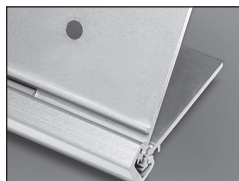
HINGE LENGTH & DUTY RATING	DOOR SCREWS	FRAME SCREWS
83" HD600	10	14
95" HD600	11	15

SPECIFICATIONS

SL77 Half Surface Geared Continuous Hinge



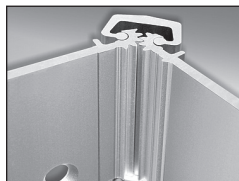
SELECT ADVANTAGES



PAIR-MATCHED™ HINGE LEAVES

Manufactured together, machined together and anodized together, making SELECT hinges fit your doors better and last longer.

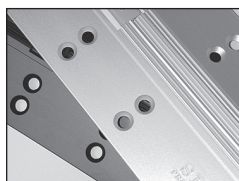
An exclusive SELECT benefit.



LIFETIME LUBRICATION

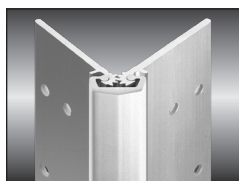
Eliminates the need for periodic maintenance. Quiet performance. Fights gear cap wear.

An exclusive SELECT benefit.



ANODIZED AFTER MACHINING

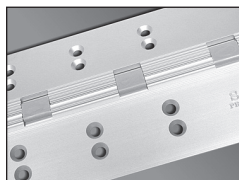
Delivers superior wear, durability and life. Inhibits corrosion. Few hinge makers follow SELECT's lead in using this superior manufacturing process.



SUSTAINABLE

Made from up to 100% recycled aluminum. Reduces environmental impact and qualifies for LEED points.

An exclusive SELECT benefit.



CONSISTENT TEMPLATING

Hole pattern is identical on both Heavy Duty 300 and Heavy Duty 600 models, so SELECT hinges line up precisely for easier and faster installation.

An exclusive SELECT benefit.



COATED FASTENERS

Provide additional corrosion protection with either self-drilling, thread-forming (SDTF) or thread-forming (TF) screws.

An exclusive SELECT benefit.



CUSTOM COLORS

Match any paint color on the gear cap or the entire hinge and fasteners, including our always-in-stock Bone White gear caps. Anodized colors also available.

SELECT HINGE PERFORMANCE

- A SELECT geared continuous hinge has been tested in accordance with ANSI 250.4-1994 test procedure and acceptance criteria for physical endurance for steel doors and hardware and has surpassed 25,000,000 cycles during testing by an independent laboratory. On a door cycling 400,000 times per year, a SELECT hinge will be performing for over 62 years.
- SELECT geared continuous hinges are built to handle abuse from high-traffic applications. They are applied to the surface on the edge of the frame and door. No machining or reinforcement is required.
- The revolutionary SELECT geared continuous hinge puts an end to costly and irritating hinge failure problems, the most common cause of entrance failure.
- On conventional hinges, opening and "kick-back" energy concentrate on a few inches of fastened reinforcing plate — with the top hinge handling 100% of the force. Pinless SELECT hinges bond the door and frame into an integrated, sag-free unit. "Kick-back" energy dissipates along the entire length of the door and frame. (Compare this to a conventional hinge's 4-1/2" to 5" at the top of the door and frame).
- SELECT geared continuous hinges eliminate the gap between the door and frame, providing a weatherproof, rust-proof, tamper-proof barrier. When the door is closed, there are no accessible screws, bolts or pins.